

# Premium compressor design & industry leading warranty

7 to 11 kW Fixed Speed & Variable Speed







## Good - Better -**Best efficiency**

## The ESM and VS Series from Gardner Denver

Well known in the industry for quality and reliability, Gardner Denver continuously develops and expands the ESM / VS Series to achieve optimum performance and efficiency and maximum flexibility. The wide range of screw compressors from 7 to 11 kW includes fixed and variable speed models, high efficiency e-models and is available as airstation including receiver and refrigerant dryer.

Gardner

## Standard Range Fixed & Variable Speed



#### e Range Fixed & Variable Speed







Motor power 7.5 to 11 kW

## Engineering excellence

Compressors are more than just a financial investment, they are a key component in ensuring that manufacturers, processors and operators receive consistent, high quality low cost air. The screw compression element is the heart of the compressor and therefore Gardner Denver keeps the design and manufacture in-house, using the latest CNC rotor grinding machinery, coupled with online laser technology. The resulting reliability and performance ensure that operating costs will remain low throughout the compressor's life.

Our top quality airends are covered by the new 10 years warranty and up to 44,000 hours\*

The dryers too are designed and manufactured inhouse - the customer designed heat exchangers and patented control board delivering the very best combination of high efficiency, low pressure drop and small footprint.

\* Whichever is soonest

"Known for reliability, continuously developed in efficiency, extended with flexibility, unmatched in terms of warranty."



**Extended Warranty for GD Compressors** 

Under the new Protect 10 warranty, which is completely free of charge, the airends are covered 10 years and up to 44,000 hours.

## The right product to do the job

## Standard range ESM/VS 7 to 11 Fixed & variable speed

Based on the individual customer requirements, the compressors can be combined with different options to provide maximum flexibility. The combined versions including receiver or/and dryer are space saving solution – ideal where floor space is precious.

- Compressor base mounted
- Complete package including compressor, dryer and receiver

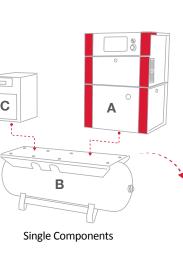
The stand alone compressors feature a very compact design with a class-leading footprint of just 0.4 m<sup>2</sup>. In the combination with dryer and receiver the floor space can be optimised, in addition the installation is very easy.

#### In-house made airend

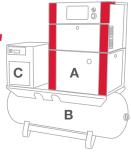
The high quality airends use state-of-the-art manufacturing techniques. They are designed with focus on reliability and efficiency. The rotors are accurate and thoroughly checked and measured by a computerised control system. The airends achieve a flat specific power consumption curve, which enables efficient use in wide rpm range.

## Small foot print

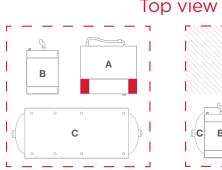




By mounting the components on the receiver, the foot print required is reduced by up to 55%.



Installed Components



#### Top view

Minimum floor space required

A + B + C = 1.25 m<sup>2</sup> (ESM/VS 07 - L11)  $A + B + C = 3.9 \text{ m}^2$ 

This range of screw compressors allows for ambient temperatures up to 46°C. The generously sized ventilation

system ensures optimum cooling, low outlet air temperatures.

New advanced controller C-PRO 2.0 Ensures reliable operation and protecting your investment by continuously monitoring the operational parameters

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The C-PRO 2.0 controller is designed to make the operators' interface with the variable speed drive transparent. This new generation controller features extra functions for variable speed compressors like drive status display and flexible PID setting according the application. You don't need to be an expert on variable speed drives to operate your compressor. The controller takes care of the details and automatically adjusts the compressor performance to meet your changing air system demands - saving you energy. Changing the discharge pressure is as easy as pressing a button.

• 3 analog inputs

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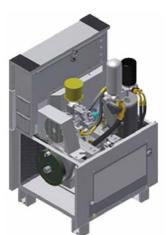
0 0 <sup>C</sup>

- Multi-language
- Standard sequence control up to 8 units (up to 7 units fixed speed & 1 variable speed)
- Standard Modbus
- 15 failure records in memory
- Continuous system monitoring

#### **Highly Efficient Motors**

The range is equipped with reliable and highly efficient electric motors.

- International efficiency class 2 (IE3) as a standard
- IP 55 enclosure
- Full performance up to 46°C ambient temperature





Belt Auto Tensioning system

#### Easy maintenance

The compressors are designed to ensure easy access to the maintenance points. The panels can be easily removed and the limited number of moving parts reduces service costs.

The automate tensioning of the belt assures long life of the belt, less maintenance and noise reduction.

## Best efficiency – Made in Germany

## e-Range highly efficient compressors, fixed and variable speed

The e-range of the ESM/VS Series are designed and manufactured in the Center of Excellence in Simmern, Germany. The most important component of a compressor, the airend, is also produced on this site. The engineering team develop airends which perfectly match the compressor requirements and achieve highest performance and efficiency levels. The engineering and manufacturing teams are proud to build this range, which is known in the market not only for the efficiency but also for the flexibility it offers. The compressors are available mounted on a receiver and with a dryer, making providing a compact solution and minimum space requirement.



## GERMAN ENGINEERING DESIGN&MANUFACTURE

## A design concept based on reliability and flexibility

## Fully integrated airend

The advanced design of the high efficiency airend allows operation at low rotational speeds, and consequently lowers the energy costs. The innovative integrated design, including oil separation, oil filter and thermostatic valve, reduces the number of external hoses and components offering excellent reliability.

## Combined air/oil cooler

Equipped with a bypass for rapid warm-up and control of the oil temperature, reducing wear, eliminating condensate in the compressor system and providing low air discharge temperature.

## High efficiency electric motor

The compressors are equipped with an energy saving IE3 electric motor.

## Automatic belt tensioning system

The maintenance-free system provides automatic and accurate belt tension and extends the belt life.

## Factory-filled lubricant

Reduces service costs by extending the oil change period to up to 4,000 hours.

## Low noise levels

Allows the compressor to be placed at the point of use.

## Up to 45°C ambient temperature

Reliable operation, even in challenging environments.



## High modern control system

## GD Pilot SE control system for reliability and simplicity of operation.

The advanced control system ensures reliable operation and protects your investment by continuously monitoring the operational parameters. The "GD PILOT SE" controller also has the capability to have programmable inputs and outputs, control additional equipment as well as providing the following features with a clear readable text from a 2.8" Graphic Display with modern user interface:

- Discharge/line pressure display
- Oil temperature display
- Total hours run and loaded hours
- Service due indicator
- Enhanced fault log monitor
- Real time clock
- Timer controlled Stop/Start
- Remote Stop Start
- Auto restart on power failure

## Ergonomic controller positioning

Controller can be positioned on top or front of the compressor.



- Second pressure setting
- Status indication
- RS485 Modbus RTU
- Micro-SD-Card for alarm & data logging
- Integrated BLS-Functionality & Integrated Web-Server Light Via or with

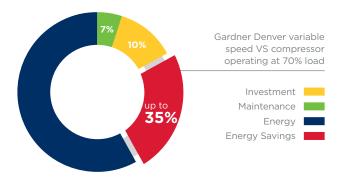
Optional module for RS485 interface & Ethernet connection



# The perfect response to individual air demand

Regulated speed compressors from Gardner Denver can efficiently and reliably handle the varying air demand found in most plant air systems.

The annual cost of ownership can be significantly reduced using regulated speed technology.



## Gardner Denver VS features are your benefits

The VS Series products are designed to obtain the greatest efficiency across the entire operating range

- Wide regulation range No cycles means substantial energy savings
- Perfect motor drive airend design High efficiency across broad flow range



## Compressed air purification

A modern production system and process demands increasing levels of air quality. A Gardner Denver compressed air system utilising the latest technology provides an energy efficient solution at lowest life cycle costs.

- Water Cyclone Separator
- Compressed Air Filter
- Condensate Drain System
- Compressed Air Refrigerant Dryer
- Heatless Desiccant Dryers
- Heat Regenerative Desiccant Dryers
- Nitrogen Generator
- GD Connect 12 Multi Compressor Controllers



#### 10 Years Warranty!

The Gardner Denver Protect 10 Warranty and Service programmes will assure you up to 44,000 hours/10 years <sup>1)</sup>. It is one of the most generous warranties available in the industry affording you total peace of mind.

#### Your benefits:

- The Protect 10 warranty is totally free to the compressor owner <sup>2)</sup>
- The Gardner Denver authorised service provider will deliver a guaranteed quality of service
- A Protect 10 service agreement underpinning the warranty will enable accurate maintenance, budgeting and cost of ownership
- The use of genuine Gardner Denver parts and lubricants will maximise compressor life and efficiency
- <sup>1)</sup> Warranty duration is limited to 6 years/44,000 hours on the whole package, 10 years/44,000 hours on the air end. Whichever is the soonest.
- <sup>2)</sup> Subject to Terms & Conditions





### Compact design easy installation

The small footprint reduces the space required for installation.

#### Easy servicing

The design of these packages ensures that the service points are readily accessible. The enclosure side doors are hinged and removable to allow complete access to all service points. The reduced number of moving parts further lowers the maintenance costs.

## Gardner Denver genuine spare parts

#### Enjoy complete peace of mind.

Genuine Gardner Denver parts and lubricants ensure that compressed air plant reliability and efficiency is maintained at the highest standards. Gardner Denver spare parts and lubricants are distinguished by:

- Long service life, even under harshest conditions
- Minimum losses contributing to energy savings
- High reliability improves plant up-time
- Products manufactured with the strictest Quality Assurance Systems



## Technical data Standard Range

## ESM 07 - 11 Fixed Speed

Gardner Denver model	Nominal Pressure	Drive Motor	FAD <sup>1]</sup>	Noise Level 2]	Weight	Dimensions L x W x H
moder	bar g	kW	m³/min	dB(A)	kg	mm
	7	7.5	1.14	70	205	667 x 630 x 1050
501407	8		0.99			
ESM07	10		0.97			
	13		0.80			
	7		1.59	70	219	667 x 630 x 1050
ESM11	8	11	1.58			
	10	11	1.39			
	13		1.14			

## VS 07 - 11 Variable Speed

Gardner Denver model	Nominal Pressure	Drive Motor	FA m³/	D <sup>1]</sup> min	Noise Level <sup>2]</sup> at 70% Load	Weight	Dimensions L x W x H
moder	bar g	kW	min.	max.	dB(A)	kg	mm
	7	7.5	0.45	1.13	67	225	667 x 630 x 1050
1/207	8		0.46	0.98			
VS07	10		0.43	0.95			
	13		0.45	0.77			
	7		0.53	1.58	67	234	667 x 630 x 1050
VS11	8		0.52	1.56			
	10	11	0.51	1.39			
	13		0.49	1.07			

## ESM / VS 07 - 11 Airstation

Gardner Denver model	Nominal Pressure	Refrigeration Dryer <sup>3]</sup>	FAD <sup>1]</sup> Min - Max	Air Outlet	Weight	Dimensions L x W x H
model	bar g		volume		kg	mm
	7		270 litres		340 / 360	1540 x 676 x 1550
	/		500 litres	RP 3⁄4″	405 / 425	1885 x 700 x 1643
	8	1	270 litres		340 / 360	1540 x 676 x 1550
ESM07 / VS07			500 litres		405 / 425	1885 x 700 x 1643
	10		270 litres		340 / 360	1540 x 676 x 1550
	10		500 litres		405 / 425	1885 x 700 x 1643
	7	1	270 litres	RP 3⁄4"	354 / 369	1540 x 676 x 1550
			500 litres		419 / 434	1885 x 700 x 1643
ECM11 / \/C11	8		270 litres		354 / 369	1540 x 676 x 1550
ESM11 / VS11			500 litres		419 / 434	1885 x 700 x 1643
	10		270 litres		354 / 369	1540 x 676 x 1550
	10		500 litres		419 / 434	1885 x 700 x 1643

## e - Range ESM 07<sup>e</sup> - 11<sup>e</sup> Fixed Speed

Gardner Denver model	Nominal Pressure	Drive Motor	FAD <sup>1]</sup>	Noise Level 2]	Weight	Dimensions L x W x H
moder	bar g	kW	m³/min	dB(A)	kg	mm
	7.5		1.30			
ESM07 <sup>e</sup>	10	7.5	1.06	70	215	667 x 630 x 1050
	13		0.85			
	7.5		1.87			
ESM11 <sup>e</sup>	10	11	1.61	70	225	667 x 630 x 1050
	13		1.32			

## VS 07 $^{\rm e}$ – 11 $^{\rm e}$ Variable Speed

Gardner Denver model	Nominal Pressure	Drive Motor	FAD <sup>1]</sup> m³/min		Noise Level at 70% load <sup>2]</sup>	Weight	Dimensions L x W x H
moder	bar g	kW	min.	max.	dB(A)	kg	mm
	7.5		0.48	1.26			
VS07 <sup>e</sup>	10	7.5	0.44	1.01	63	222	667 x 630 x 1050
	13		0.41	0.83			
	7.5		0.63	1.81			
VS11 <sup>e</sup>	10	11	0.64	1.56	64	231	667 x 630 x 1050
	13		0.57	1.26			

## ESM / VS 07<sup>e</sup> - 11<sup>e</sup> Tank Mounted

Gardner Denver model	Nominal Pressure	Drive Motor	Air Receiver	Air Outlet	Weight	Dimensions L x W x H
	bar g	kW	Volume		kg	mm
ESM07 <sup>e</sup> / VS07 <sup>e</sup>	7.5 10 13	7.5	270 litres	RP 3⁄4″	320 / 337	1541 x 695 x 1577
ESM11 <sup>e</sup> / VS11 <sup>e</sup>	7.5 10 13	11	270 litres	RP 3⁄4″	335 / 347	1541 x 695 x 1577

## ESM / VS 07<sup>e</sup> - 11<sup>e</sup> Airstation

Gardner Denver model	Nominal Pressure	Refrigeration Dryer <sup>3]</sup>	Air Receiver	Air Outlet	Weight	Dimensions L x W x H
moder	bar g		Volume		kg	mm
ESM07 <sup>e</sup> / VS07 <sup>e</sup>	7.5 10 13	1	270 litres	RP 3⁄4″	356 / 373	1541 x 695 x 1577
ESM11 <sup>e</sup> / VS11 <sup>e</sup>	7.5 10 13	1	270 litres	RP 3⁄4″	371 / 383	1541 x 695 x 1577

<sup>1]</sup> Data measured and stated in accordance with ISO 1217 Ed. 4, Annex C & Annex E and the following conditions:

Air Intake Pressure 1 bar a, Air Intake Temperature 20° C, Humidity 0 % (dry)

 $^{\rm 2]}$  Measured in free field conditions in accordance with ISO 2151 and ISO 9614-2, tolerance  $\pm$  3 dB(A).

<sup>3]</sup> The refrigerant dryer requires a separate electric supply. Data refer to DIN ISO 7183, 8573-1:2010 (class 4, pressure dew point 3° C). For further specifications please refer to refrigerant dryer documentation.

## **Global** Expertise

The GD rotary screw compressor range from 2.2 – 500 kW, available in both variable and fixed speed compression technologies, are designed to meet the highest requirements which the modern work environment and machine operators place on them.

The oil-free EnviroAire range from 15 – 355 kW provides high quality and energy efficient compressed air for use in a wide range of applications. The totally oil-free design eliminates the issue of contaminated air, reducing the risk and associated cost of product spoilage and rework.

A modern production system and process demands increasing levels of air quality. Our complete **Air Treatment Range** ensures the highest product quality and efficient operation.

Compressor systems are typically comprised of multiple compressors delivering air to a common header. The combined capacity of these machines is generally greater than the maximum site demand. To ensure the system is operated to the highest levels of efficiency, the **GD Connect** air management system is essential.

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For additional information please contact Gardner Denver or your local representative.

Specifications subject to change without notice.









